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Item ID: Revision ID: Item Name:	D3646-3 Arm		Accept		18 18 18 18	Setu		
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Approvals:	Process Plan: MA		7- 7 Tooling: SPC (Y/N):		Date:	Run	Start	
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D3646	Rev A			j 	· 1			
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Dart Aerospace Ltd WORK ORDER CHANGES W/O: **Approval Approval** STEP PROCEDURE CHANGE By Date Qty Chief Eng / DATE QC Inspector Prod Mar Part No: ______ PAR #: _____ Fault Category: ______ NCR: Yes No DQA: ____ Date: _____ Resolution: _____ Disposition: _____ QA: N/C Closed: ____ Date: ____ WORK ORDER NON-CONFORMANCE (NCR) NCR: **Corrective Action** Section B Verification **Description of NC Approval Approval STEP** DATE Sign & **Action Description** Section A Initial QC Inspector Section C Chief Eng Date Chief Eng Chief Eng

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Work Orde Wednesday, July												Page 2
Revision ID:	D3646-3 Arm			Accept					Setup	Start Stop		
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Sequence ID/ Work Center ID 130		Operation Description Black Sandtex(Ref.4.3.5.7) per QSI005 4.3	Set Up/ Run Hours 0.00	Tool	ID Too	l# Plar Cod		Qty	, I	Reject Number	
Powder Coating		Memo START TIME	: /O <u>'(OO</u> FINISH TIME:	0.00 □OVEN TEMPERATI	URE:	: 		10	L	P 10	ク・ラ-	26 -
140 OC		QC3- Inspect Part Finish		0.00	. , , ,	† †		_M_	/	, .	(17	. 26 (10
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NCR:				WORK ORI	DER NON-CONFORMA	NCE (NCR)		
DATE	CTED		Description of NC		Corrective Action Section		Verification	Approval	Approval
DATE	SIEP	STEP Section A		Initial Chief Eng	Action Description Chief Eng	Sign & Date	Section C		QC Inspector
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Work Order ID 60429 Wednesday, July 07, 2010 1:20:01 PM													Page
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Approvals:	Process Pl QC:	an:	Date:	Tooling: SPC (Y/N):		Date:	+7			Run	Start Stop		
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Quality Control

Page 3

Dart Aerospace Ltd WORK ORDER CHANGES W/O: **Approval Approval** DATE STEP PROCEDURE CHANGE Βv Qtv Date Chief Eng / QC Inspector Prod Mar Part No: ______ PAR #: _____ Fault Category: ______ NCR: Yes No DQA: ____ Date: ____ Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____ **WORK ORDER NON-CONFORMANCE (NCR)** NCR: **Corrective Action** Section B Verification **Description of NC Approval** Approvai **STEP** DATE Sign & **Action Description** Initial Section A QC Inspector Section C Chief Ena Date Chief Ena Chief Eng

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Picklist Print

Wednesday, July 07, 2010 1:20:00 PM

Work Order ID: 60429

Parent Item: D3646-3

Parent Item Name: Arm



Start Date: 7/7/2010 **Start Qty: 10.00**

Required Date: 7/21/2010

Required Qty: 10.00

Comments:

IPP Rev. A new issue 07.07.25 EC verified by:JLM□

Component Item ID/ Item Name

Replacement Mfg/ Item ID Purch

Primary Item Location

No

Last Location Route Seq ID

110

Unit of Measure Hand

Qty on

125.1920

Loc Code

Qty per Kit Total

2.91

Qty

30.63158

Qty

Issued

Date Status Issued

Page 1

M304TR0.500W.035

Purchased

304 RD Tube .500 x .035W

Location Loc Qty MAT 105.227137 114482 105.227137

MAT014

19.96082 114356

MAT017

112800

19.96082 0.004 0.004

M115180

30-63158 M-L 10/07/20

NCR:			WORK ORDER NON-CONFORMANCE (NCR)									
* ******			Description of NC		Corrective Action Section B	Verification	Approval					
DATE	STEP		Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Section C	Chief Eng	Approval QC Inspector			

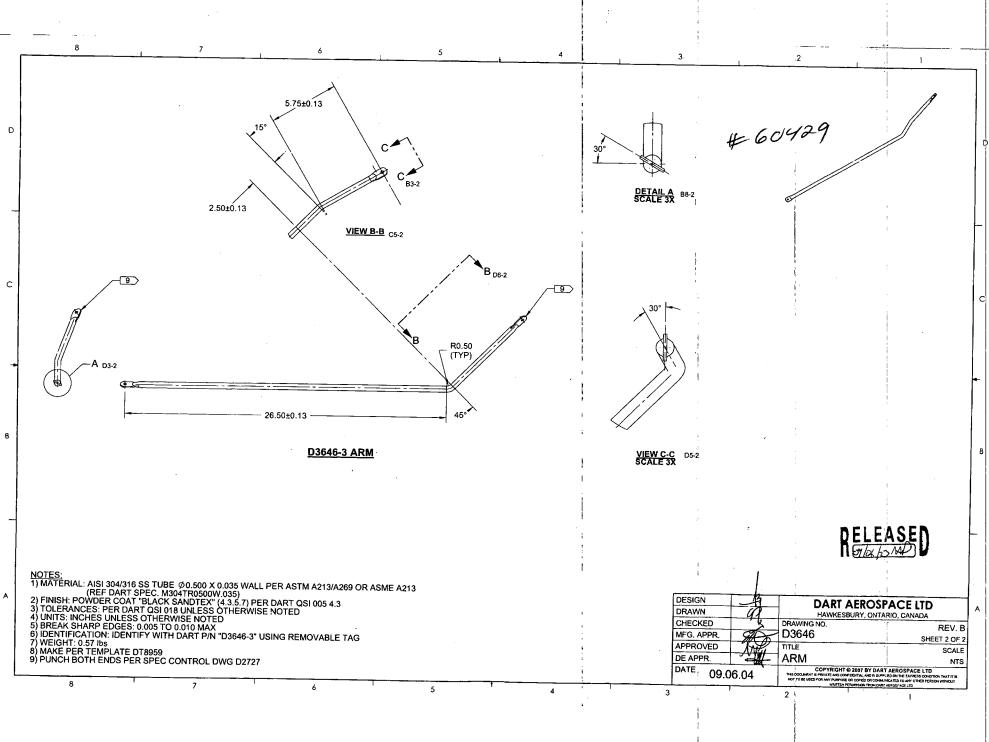
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8 2 # 60429 24.55 REF B 0.75 0 REF Ø0.500 REF 9 Ø0.257 REF D3646-1 ARM REFORMAT DWG, ANGLE 65° WAS 45° (ZN C3-1), ADD IDENTIFICATION TAG (ZN A8-1, A8-2) В CP 09.06.04 NOTES:
1) MATERIAL: AISI 304/316 SS TUBE Ø0.500 X 0.035 WALL PER ASTM A213/A269 OR ASME A213
(REF DART SPEC. M304TR0500W.035)
2) FINISH: POWDER COAT "BLACK SANDTEX" (4.3.5.7) PER DART QSI 005 4.3
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
6) IDENTIFICATION: IDENTIFY WITH DART P/N "D3646-1" USING REMOVABLE TAG
7) WFIGHT: 0.38 (bs NEW ISSUE Α МВ 07.06.06 REV. DESCRIPTION BY DATE DESIGN **DART AEROSPACE LTD** DRAWN HAWKESBURY, ONTARIO, CANADA DRAWING NO. CHECKED REV. B D3646 MFG. APPR. SHEET 1 OF 2 TITLE APPROVED SCALE 9) PUNCH BOTH ENDS PER SPEC CONTROL DWG D2727 ARM DE APPR. NTS COPYRIGHT © 2007 BY DART AEROSPACE LTD
THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLED ON THE EXPRESS CONDITION TO BE USED FOR ANY PURPOSE OR COPIED OR COMMANICATED TO MY OTHER PERSON. DATE 09.06.04 8 5 3

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W/O:		WORK ORDER CHANGES										
DATE	STEP	PROCEDURE CHANGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector					
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Part No	:	PAR #: Pault Category: NO	CR: Yes	No DQ	A:	Date: _						

		lution:	n: Disposition: QA: N/									
NCR:			WORK ORDER NON-CONFORMANCE (NCR)									
		Description of NC	Posseription of NC Corrective Action Section				Approval	Approval				
DATE ST	STEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Verification Section C	Chief Eng	QC Inspector				
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Dart Aerospace Ltd **WORK ORDER CHANGES** W/O: Approval Chief Eng / **Approval** STEP PROCEDURE CHANGE By Qty DATE Date QC Inspector Prod Mgr Part No: ______ PAR #: ____ Fault Category: _____ NCR: Yes No DQA: ____ Date: ____ Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: ____ WORK ORDER NON-CONFORMANCE (NCR) NCR: **Corrective Action** Section B Description of NC Verification | Approval | Approval

DATE	STEP		Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Section C	Chief Eng	QC Inspector
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